



NATALIE PRAGER

Partner Miami

E: <u>natalie.prager@bclplaw.com</u>

T: <u>+1 786 322 7380</u>

BIOGRAPHY

Natalie Prager, Partner and US leader of the firm's Hotels & Hospitality sector, focuses her practice on commercial real estate transactions, including leasing, land development, planned communities, acquisitions and dispositions. Natalie's practice also includes the representation of private and public clients throughout the country in connection with the acquisition, finance, sale and operation of hotel and condominium hotel properties. Natalie also regularly counsels professional sports leagues, teams, ownership groups, and related governing bodies in various matters associated with the acquisition, development and operation of sports facilities. Natalie has in-depth knowledge of clients' business needs and concerns, and is quick to provide advice and advocate for client positions.

CIVIC INVOLVEMENT & HONORS

Florida Super Lawyers "Rising Star" (2019, 2020, 2021, 2022)

SPOKEN LANGUAGES

Hebrew

ADMISSIONS

■ Florida, 2012

EDUCATION

- University of Miami, J.D., 2012
- University of Florida, B.A., 2007

RELATED CAPABILITIES

- Commercial Real Estate
- Real Estate
- Corporate Occupiers & Tenants
- Real Estate Retail
- Retail & Consumer Products
- Sports, Media & Entertainment
- Contract, Endorsement & Celebrity Representation
- Anti-Doping
- Sports & Event Venue Real Estate Infrastructure & Operation
- Naming Rights & Sponsorship
- Sports & Entertainment M&A
- Collegiate Sports
- Entertainment Industry
- Sports & Event Financing
- Olympic & National Governing Bodies
- Professional Sports Team Representation
- Hotels & Hospitality